

DART AEROSPACE LTD		Work Order:	22255
Description: Wheel Shaft		Part Number:	D3334-1
Dwg: D3334 Rev. A		Qty:	4
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-01-18	4
2	MS	Cut blanks: Ø3.500" Bar to 7.500" long Material: 7075-T651 (QQ-A-200/11 or QQ-A-225/9) Bar (M7075T651R3.500) Identify for D3334-1 Batch: <u>M16402</u>	JM	05-01-18	4
3	MS	Turn as per Folio FA492 and Dwg D3334	JM	05-01-18	4
4	QC2	Inspect parts as they come off the CNC machine	JM	05-01-18	4
5	MS	Deburr	JM	05-01-18	4
6	MV	Machine as per Folio FA492 and Dwg D3334 Identify as D3334-1	JM	05-01-18	4
7	QC2	Inspect parts as they come off the CNC machine	JM	05-01-18	4
8	QC8	Second check	RT	05-01-18	4
9	QC5	Inspect work to step 8	EP	05-02-10	4
10	FP	Chemical Conversion Coat as per QSI 005 4.1	OPL	05-02-10	4
11	QC3	Inspect Chemical Conversion Coat	M	05-02-10	4
12	ST	Identify and Stock	U	05-02-10	4
13	AC	Cost / part: <u>2.96</u>	Suc	05-02-17	4
14	DC	Close W/O <u>2.96</u> Inspect Level 21	JM	05-02-23	4

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED
05-01-17

Job Costing Report

Jan 17, 2005
01:31 pm

art Aerospace Ltd.
awkesbury

ork Order No : 0022255
roject Name : D3334-1
roject For :
ork Order Type : Main
ain WO Number :
ouse Part Number : D3334-1
Description : Wheel Shaft
Manufactured : Yes
Amount Req'd : 204
Amount Done : 0
Start Date : 01-17-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00	0.00	0.00
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00		
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00